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Rod Bolts (Manual Vol 3) step 1 = 108
Nm, 80 lb.ft step 2 = 217 Nm, 160 lb.ft
step 3 = 325 Nm, 240 lb.ft step 4 =
loosen step 5 = 108 Nm, 80 lb.ft step 6
= 217 Nm, 160 lb.ft step 7 = 325 Nm,
240 lb.ft step 8 = 365 Nm, 270 lb.ft

Cummins KTA38 and KTA50 specs, bolt torques and manuals

3 kt/kta cpl reference cpl # model note a
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kt-1150-c-450 m-206840 m-3070707
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